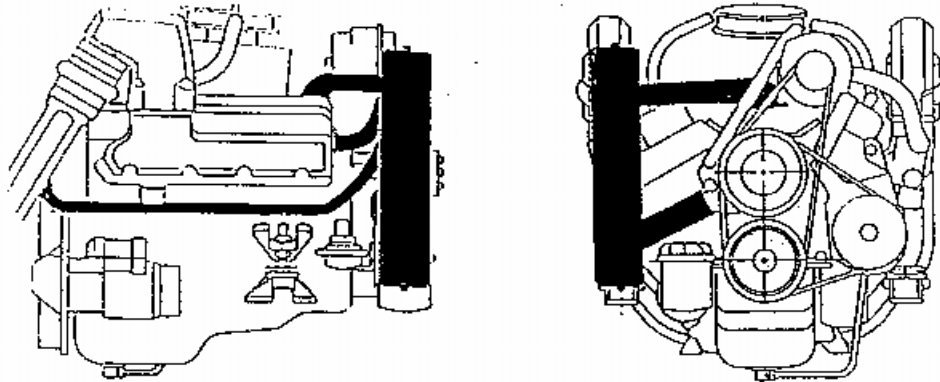


**MONITOR PRODUCTS, INC.**  
15400 Flight Path Dr  
Brooksville, FL 34604  
Tel: 352-544-2620  
Sales: ext 201  
Technical Assistance: ext 209  
Fax: 352-544-0870



FRESH WATER COOLING  
Kit Specification: MFV-5241  
Volvo Penta/OMC V6/V8



Remote mounted expansion tank not shown above.

### **CONVERSION KIT FITS:**

1999 or earlier GM (Chevy) based V6/V8 engines lacking power steering or with power steering pump mounted low on port side of engine..

### **SPACE REQUIREMENT**

System mounts vertically on front starboard side of engine. Fits within overall height, width and length of engine. Expansion tank 9" wide, 9" high, 5" deep mounts separately on vertical surface next to engine. In case of unforeseen installation space problems kit may be returned within 30 days for full credit.

### **COOLING SYSTEM TYPE**

Block only. Engine block on fresh water system. Exhaust manifolds remain on raw water system.

### **CONVERSION KIT**

Kit includes heat exchanger, heavy-duty translucent plastic expansion tank plus all other components necessary to complete conversion. Some components from engine are reused. Heat Exchanger and Brackets are finished in black. Hose clamps all stainless steel.

### **HEAT EXCHANGER**

Shell and tube type. Specifically designed for the low cooling water flows, characteristic of sterndrive engines. All copper alloy construction made to the highest industry standards. Heavy-duty dual demountable clean out end covers. Zinc anode protection.

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## **COOLING SYSTEM CAPACITY**

Will maintain engine temperature in the 160-170° range using 160° F thermostat, included in kit. Higher temperature thermostats may be used but may result in too high oil temperature if the engine is run hard. System has capacity safety margin higher than industry standards.

## **HEATER SYSTEM HOOKUP**

Heaters such as galley water heaters and cabin heaters are easily connected to the system by utilizing the cooling system bypass connection. Complete instructions included in kit.

## **INSTALLATION TIME**

Approximately one hour for experienced mechanic assuming new engine and normal accessibility. Allow additional time for filling and testing. Expect a professional installer to include safety margin and charge for 2-3 hours of labor. Installation skills are not beyond those of most do-it-yourself boat owners. All components bolt on. No metal cutting involved. Some pipe thread connections. Some hose cutting.

## **INSTALLATION TOOLS**

Minimum: screw driver, 7/8 deep socket or box wrench, 9/16 socket or box wrench, medium pipe wrench, knife, pipe dope.

## **WARRANTY**

Two year warranty on complete kit. We will not be responsible for labor charges or any indirect or consequential costs.

## **MONEY BACK GUARANTEE**

Full refund if kit is returned within 30 days in original box and in undamaged condition.

## **PRICE**

Trade and volume discounts available. Buy through your dealer or direct using Visa, MasterCard, UPS COD or money order.